## Sevcon Gen4 Fault Identification (short version)

You can identify a fault as follows:

Check the number of LED flashes and use below to determine what action to take.

A complete fault code chart can be found in manual.

## Number of LED flashes

- 0 (off), no light at all Internal hardware failure or no power to pin1.
- 1 Configuration data has been corrupted, reprogram as needed.
- 2 Sequence fault, put in neutral and cycle key.
- 3 Hardware over voltage or over current, reduce voltage and cycle key
- 4 Line contactor welded or did not close, check contactor for damage, check wiring and replace as needed
- 5 Motor open circuit, Check motor condition/wiring.
- 6 Throttle pressed at power up, check throttle and cycle key.
- 7 BDI warning, low voltage, or voltage too high, check battery replace or charge as needed
- 8 Motor or Controller too hot or cold, reduce load, install better heatsink or fan, check thermistor wires to motor
- 10 Controller is in pre-operational state. Use programming tool to reset
- 11 Encoder fault, Check encoder wiring and encoder, repair as needed
- 12 Communication error, Check CANbus wiring, repair as needed
- 13 Internal software fault, cycle key
- 14 3rd Party Anonymous Node EMCY received, cycle key
- 15 Vehicle service required, severe fault